



Product	Quartered natural artichoke hearts		
	3 kg		
Legal Denomination	Quartered natural artichoke hearts.		
Description	Product obtained from inflorescences of <i>Cynara scolimus</i> in the correct point of development, free from uneatable parts, sliced into regular pieces, selected, packed with brine in metal cans and thermally processed to obtain commercial sterility.		
Characteristics	Capacity	2650 ml	
	Net Weight	2500 g	
	Drained Weight	1550 g	
Physical-chemical parameters	Vacuum (Hg cm)	Presence	
	pH	3,70 - 4,20	
	Head Space	máx. 7% of tin height	
Organoleptic parameters	Colour	White-yellow characteristic of the product.	
	Flavour	Typical and characteristic of canned artichokes, free from off-notes.	
	Texture	Firm and tender, practically free from uneatable parts.	
Quality tolerance	Texture defects	5%	drained weight
	Cut defects	10%	drained weight
	Blemishes and surface defects (>6mm)	10%	drained weight
	Bract > 3,5mm	10%	drained weight
	Total Defects	10%	drained weight
	Size Uniformity	1,75	
	Foreign matter	absence	
Ingredients declaration	Artichoke, water, salt, acid: citric acid, antioxidant: ascorbic acid.		
Recipe		%	
	Artichoke,	62,00	
	Water	37,10	
	Salt	0,63	
	Citric acid	E-330	0,25
	Ascorbic acid	E-300	0,02



Nutritional facts - Typical values per 100g of product	Energy	250 kJ	59 kcal
	Fats	0,3 g	
	· of which saturates	0 g	
	Carbohydrate	9,2 g	
	· of which sugars	0,8 g	
	Proteins	2,9 g	
	Salt	0,9 g	

Labelling notices

- Product is "**allergen-free**": Absence of cereals containing gluten, crustaceans, eggs, fish, peanuts, soy, milk, nuts, celery, mustard, sesame, lupine, molluscs and its derivatives. Absence of sulphur dioxide and residual sulphites > 10 ppm (EU Regulation 1169/2011). No ingredients of animal origin.
- Product "**GMO-free**": No GMO elements been used as ingredients not in the production process (Regulations EU 1829/2003 and EU 1830/2003).
- Product "**Irradiation-free**": No irradiation techniques have been used in the process or final

Microbiological characteristics

Product is commercially sterile: absence of alterations after incubation 7 days / 37°C - according to norm AFNOR NF V 08-408. Absence of microorganisms and derived substances in amounts which may represent a hazard to health.

Toxicological characteristics

Product complies with every applicable regulations, and specifically those regarding presence of pesticides, heavy metals, mycotoxins and other contaminants. Also meets regulations on suitability of packaging materials (EU 396/2005, EU 1881/2006, EU 1935/2004 and updatings)

Coding, best before dating and storage

Code ink-jected in the can lid

Best before 4 years from production date. After this period product is suitable for human consumption.

Ambient store. Keep in a dry and cool place (best 15-25°C and max 80% humidity) protected from physical damage. Once opened transfer unused product to a covered-non metallic container, keep refrigerated and consume in 48 hours.

Primary packaging

Electrolytic differential tinplate 3 pieces can. Fit for food use.
Dimensions = 153Φ x 156 mm.

Secondary packaging and logistics

can/box	boxes/layer	Layers/Pallet	boxes/pallet	cans/pallet	pallet weight	Height (mm)
6	5	10	50	300	885	1690

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